



APICAL INDUSTRIES, INC.
dba DART AEROSPACE

ENGINEERING CHANGE NOTICE NO.

05098

SHEET 1 OF 4

DWG NO. 646.4000

REV: B

PREPARED BY

J. BECKER

DATE: 09/08/15

EFFECT ON DWG
☒ INC. ☐ UNINC.

DWG TITLE: AS350 CABLE CUTTERS KIT

APPROVED BY:

ENGR

MFG

QC

EFF.

CURRENT ORDER

TRANSACTION CODES (TC):
A-ADD C-CREATE
R-REVISE D-DELETE

REASON: ADDED LOWER CUTTER PROVISIONS KIT. INSERTED SHEET 2.
ADDED F/N'S 77 & 78

ECR:
NONE

ACTION ITEM:
1. UPDATE MO.

SHEET 1, BOM IS:

25	R	601.2825		2		2		2	BOLT	AN3-6A	
24	R	646.3811		1		1		1	RADIUS BLOCK		
23	R	6463712		1		1		1	CLIP		
22	R	646.3711		1		1		1	CLIP		
21	R	601.2832	8		8			8	RIVET	MS20470AD5-5.5	
20	R	601.2020	14		14			14	RIVET	CR3213-5-3	
19	R	601.2823	4	6	4	6		10	BOLT	AN3-4A	
18	R	601.2822		1		1		1	BOLT	AN3-13A	
17	R	601.2912		5		5		5	SCREW	MS24694S51	
16	R	646.3712	1		1			1	GUSSET		
15	R	646.3210	1		1			1	SUPPORT		
13	R	646.3110		1		1		1	CHANNEL		
12	R	601.1624	14	10	8	53		61	LOCKNUT	MS21042L3	
11	R	601.1607	16	32	18	120		144	WASHER	NAS1149F0332P	
6	R	646.3511		1		1		1	STRUT		
5	R	646.3510		1		1		1	STRUT		
4	R	646.3810	2		2			2	BRACKET		
2	R	646.3001		1		1		1	LOWER CUTTER ASSY		
	C	646.4006	X						LOWER CUTTER FIXED PROVISIONS		
	C	646.4005		X					LOWER CUTTER REMOVABLE PROVISIONS		
F/N	TC	PART NUMBER	4006	4005	4004	4003	4002	4001	DESCRIPTION	MATERIAL	SPECIFICATION
			QTY								

DOCUMENTS EFFECTED:

☐ PATTERN ☐ MDL ☒ INSTALL INSTRUCTIONS ☒ ICA ☐ FMS ☒ BOM

CHANGE CATEGORY

☐ MAJOR ☒ MINOR

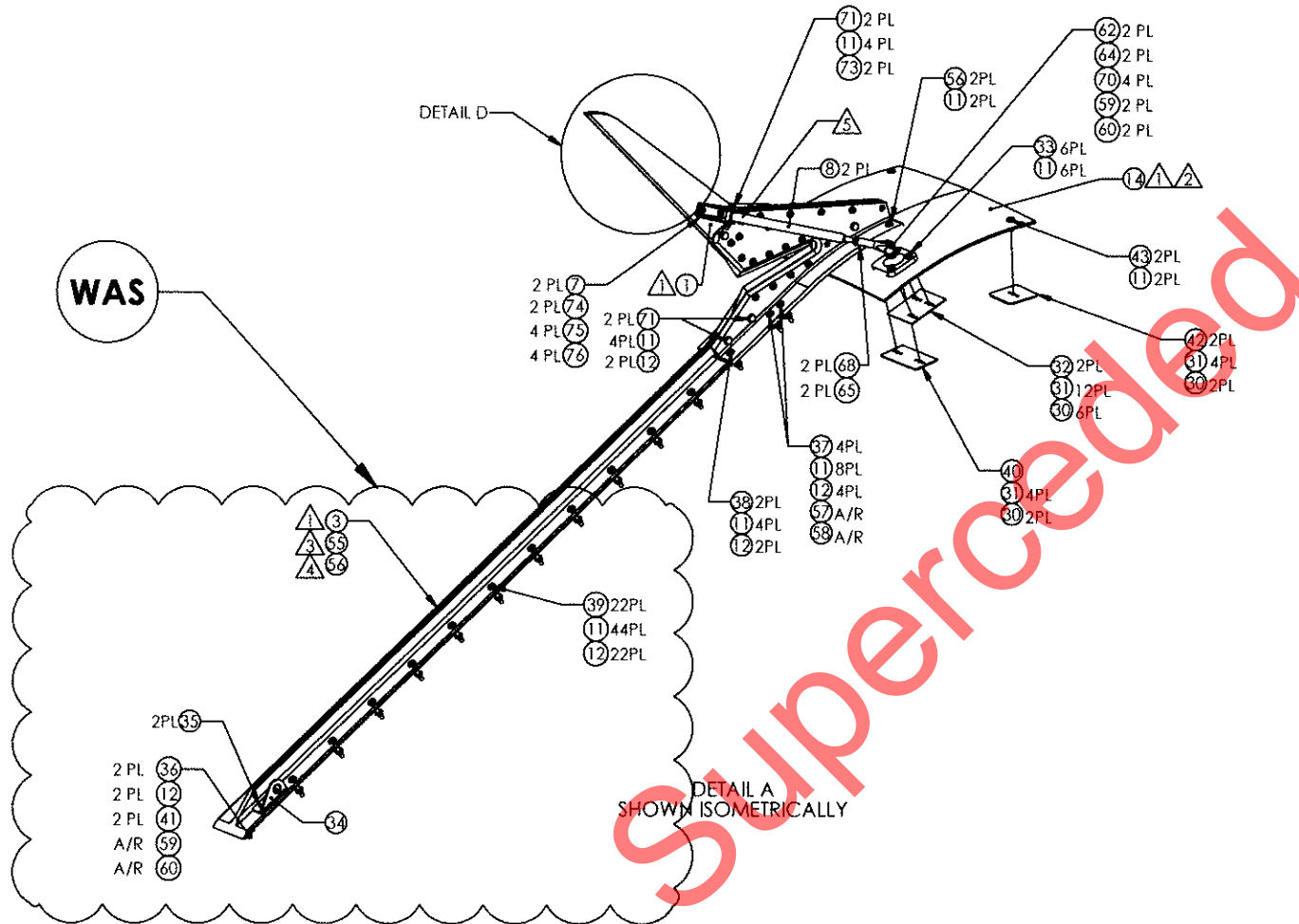
DER REVIEW REQUIRED

☒ YES ☐ NO

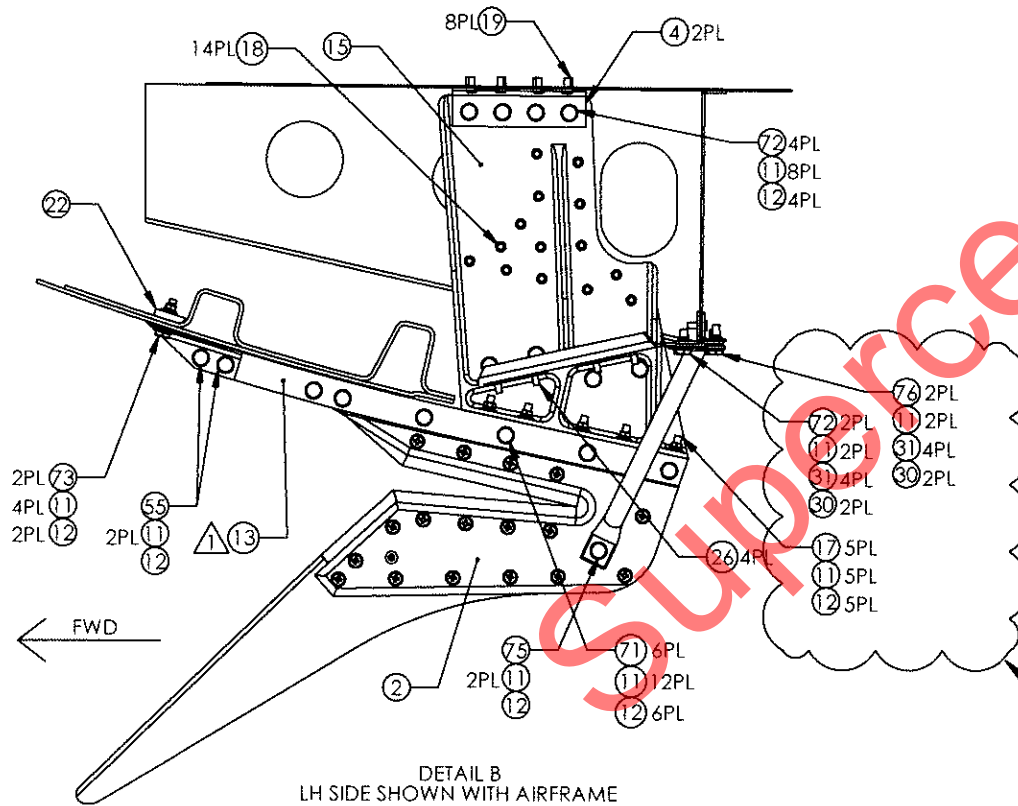
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78	A	601.3875		5		5		5	SCREW	MS24693C278 ⁸	
77	A	646.9410		1		1		1	SHIM	⁸	
62	R	601.2637				24		24			
61	R	601.2763		2		2		2	BOLT	AN3-12A	
35	R	601.2277	12		36			36	RIVET	CCR264SS-3-02	
34	R	600.0795	6		18			18	NUTPLATE	MS21047-3	
33	R	601.2565	3		3			3	RIVET	MS20470AD5-7	
32	R	646.3813	1		1			1	STRUT BRACKET		
31	R	601.2822	4		4			4	BOLT	AN3-3A	
30	R	646.3812	2		2			2	GUSSET BRACKET		
29	R	601.2564	8		8			8	RIVET	MS20470AD5-6	
28	R	646.3714	1		1			1	GUSSET		
27	R	646.3610		1		1		1	FILLER		
26	R	601.2830		3		3		3	SCREW	MS24694S55	
F/N	TC	PART NUMBER	4006	4005	4004	4003	4002	4001	DESCRIPTION	MATERIAL	SPECIFICATION
			QTY								

SHEET 2, ZONE C3 WAS:



SHEET 3, ZONE B3 WAS:



SHEET 3, ZONE A6 WAS:

